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X3 (F25) Service/Repair Manual - Page 2
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The F25 is the second generation of BMW X3 being released in 2010 for the 2011 model year. For this generation production moved from Austria to BMW's US factory in Greer, South Carolina. The F25-based X3 is almost as large as the original E53 series X5. At launch, all models use all-wheel drive, badged as xDrive.

BMW X3 - Wikipedia
Engine Miscellaneous for BMW X3 F25 (2011-2017): Drive Belts and Tensioners, Pulleys, Repair Manuals

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tyre BMW X3 2015 F25 Owner's Manual (257 Pages)
It was officially presented at the Detroit Auto Show in 2003. BMW upgraded the model in 2005 and facelifted the model in 2007, with revised body bumpers, engine, interior trim, and suspension. In 2005 BMW sold 20 percent more X3s than in 2004, making sales of 110,700 vehicles. On 18 June 2008, the 500,000th X3 was produced in Graz.

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